



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-101
Job Sheet 166683-A



Part No: D119-796-101

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 10/27/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG DSI9730 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B
14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV:D
15.02.12 PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/27/17	0.00	0.00	Start up container	50
100	DC	1 pcs	10/27/17	0.00	0.00	DC	217-11-2424
110	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging1	5mB
120	QC	1 pcs	10/27/17	0.00	0.00	QC4	5mB
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	5mB
140	QC21-FG	1 Ea	10/27/17	0.00	0.00	QC21	

Part Op 100 - Photocopy bluefile & type labels per PPP D119-796-101 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D119-796-101

DAS
21
9-89

NOV 24 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN5C32A 5013286	4	52	0	0
	AN5C7A 5013255	12	97	0	0
	D119-796-151 5012941	1	0 5012941	0	0
	D3672-7 5013250	8	387	0	0
	MS21043-5 5013243	4	95	0	0
	MS21250-05048 5013237	4	52	0	0
	NAS1149C0532R 5013226	8	239	0	0
	NAS1149C0563R 5013214	12	327	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work O

DART
AEROSPACE
S013306



Fwd Crosstube Installation With Step

Dart Aerospace Ltd.1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PART NO: D119-796-101
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/24/17**Job No: 166683-A****Root Cause**

Environment ☐	No Re-verification ☐			Positioned Wrong ☐
Design ☐	Operator ☐			Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐			Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐			Part Incorrect ☐
Handling/Pre ☐	Training ☐			Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐			
Misidentified ☐	Past Due ☐	OTHER : _____		